



Phoenix
Double Sided Tape
TECHNICAL DATA SHEET

PH 1531

PRODUCT OVERVIEW

PH 1531 is a transfer tape (no carrier) made with a rubber based permanent adhesive. Manufactured in finger-lift for easy removal

PRODUCT CONSTRUCTION

Liner: 65g siliconized release paper

Carrier: N/A

Adhesive: synthetic rubber based with 28gsm of adhesive

Total thickness: 83 micron

PERFORMANCE PROPERTIES

Peel adhesion to steel (24-hour dwell) 800 N/M

Shear adhesion to steel: 100 hrs

Service temperature range: -0°C to 90°C

Recommended application temperature: 10°C to 50°C

Shelf life: Recommended 12 months from supply

TYPICAL APPLICATIONS

Continuous stationery, Business forms

FOOD CONTACT INFORMATION

Based on supplier information the components of the adhesive conform to the compositional requirements of F&DA 175.105 for indirect food contact. Additional to this compliance there should also be a functional barrier between adhesive and the food. Such functional barrier and determination of suitability are the responsibility of the customer.

AVAILABILITY

PH 1531 is available in finger lift sizes 6/10, 8/12, 12/18 and 18/24

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