



TECHNICAL DATA SHEET

PH 3421

PRODUCT OVERVIEW

A general purpose hot melt rubber/resin based permanent double sided tape with a polypropylene carrier

PRODUCT CONSTRUCTION

Liner: 65g siliconized release paper

Carrier: 18g polypropylene

Adhesive: synthetic rubber based with 32gsm on both open and closed sides

Total thickness: 140micron

PERFORMANCE PROPERTIES

Peel adhesion to steel (24-hour dwell) protected 1500 N/M open 1500 N/M

Shear adhesion to steel: protected 100 hours open 100 hours

Service temperature range: -0°C to 70°C

Recommended application temperature: 10°C to 50°C

Shelf life: Recommended 12 months from supply

TYPICAL APPLICATIONS

Bonding of surfaces including paper, board, glass and steel

AVAILABILITY

PH 3421 is available in flush edge and finger-lift

Issued: 15/09/16

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